Green Color Concentrates
An ISO 9001-2008 Registered Company

Rev.Date
1/7/2011

BREEN HMF STANDARDS

PVC MUNSELL
Centroid
Black 105
Blue 115
Blue 5027 (Aqua)
Brown 316
Gray 227
Green 580
Orange 318
Pink 302 (Rose)
Purple 124
Red 323
White 102
Yellow 302
Yellow 342 (Very Strong)

PVC MUNSELL
"Preferred Limits"
Gray 122
Gray 169
Green 145
Green 220
Green 513
Red 119

PVC J-1128
Black 100
Dk Blue 160
Lt Blue 132
Brown 312
Gray 126
Dk Green 555
Lt Green 519
Orange 322
Pink 108
Purple 122
Red 325
Tan 395
White 102
Yellow 316

PVC JIS
Black 100
Dk Blue 160
Lt Blue 132
Brown 312
Gray 126
Dk Green 368
Lt Green 519
Orange 322
Purple 122
Red 325
Tan 395
White 102
Yellow 316

PVC NEMA
Black 105
Dk Blue 116
Lt Blue 114
Dk Brown 320
Lt Brown 318
Brown 362
Gray 124
Gray 128
Dk Green 312
Lt Green 310
Orange 322
Pink 108
Purple 130
Red 306
Tan 326
White 102
Yellow 324

PE MUNSELL
Black 800
Blue 7035
Blue (Aqua) 874
Brown 8851
Gray 8861
Green 7087
Orange 8926
Pink (Rose) 800
Purple 816
Red 7726
White 802
Yellow 814

PE J1128
Black 800
Dk Blue 7788
Lt Blue 7789
Dk Brown 8833
Lt Brown 8832
Gray 8861
Dk Green 7052
Orange 8885
Pink 8810
Purple 975
Red 7726
Tan 8845
White 802
Yellow 814

PP Munsell
Black 1578
Blue 1590
Blue (Aqua) 1580
Brown 1581
Gray 1582
Green 1583
Orange 1584
Pink 1585
Purple 1586
Red 1587
White 1588
Yellow 1589

EVA J1128
Black 416
Dk Blue 406
Lt Blue 418
Brown 412
Gray 414
Dk Green 419
Lt Green 431
Orange 427
Pink 422
Purple 400
Red 425
Tan 414
White 418
Yellow 421

FEP	
9494	*102*
Black 4025	Black 4050
Blue 4021	Blue 4051
Dk Blue 4031	Brown 4052
Brown 4027	Gray 4054
Gray 4028	Green 4053
Green 4023	Orange 4055
Orange 4020	Pink 4057
Purple 4024	Purple 4056
Red 4026	Red 4058
White 4022	White 4060
Yellow 4029	Yellow 4059

ETFE
Black 4100
Blue 4101
Dk Blue 4110
Brown 4102
Gray 4103
Green 4104
Orange 4105
Pink 4112
Purple 4107
Red 4106
White 4108
Yellow 4109
Yellow 4111 (Strong)

ECTFE
Black 4600
Blue 4601
Brown 4602
Gray 4603
Green 4604
Orange 4605
Purple 4607
Red 4606
White 4608
Yellow 4609

PFA
Black 4209
Blue 4203
Brown 4201
Gray 4202
Green 4204
Orange 4206
Purple 4200
Red 4207
White 4208
Yellow 4205

PVDF Munsell	
Economy	*High Perferformance*
Black 3030	Black 3003
Blue 3001	Blue 3005
Blue (Aqua) 3029	Blue (Aqua) 3013
Brown 3034	Brown 3012
Gray 3035	Gray 3011
Green 3023	Green 3006
Orange 3025	Orange 3002
Pink 3032	Pink 3026
Purple 3028	Purple 3022
Red 3004	Red 3033
White 3031	White 3008
Yellow 3024	Yellow 3007

MFA
Blue 4304
Brown 4303
Green 4302
Orange 4305
White 4301

NYLON
Black 601
Red 605